# AD410





410kVA / 328kW POWERED by Doosan

# DIESEL GENERATING SET 400/230 V - 50 Hz

MODEL			AD410
Power Pf. 0.8	Standby	kVA	410
		kW	328
	Prime	kVA	375
		kW	300

Standby : Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046. Prime : Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528,ISO 3046.

- ✓ High quality, reliable and complete power unit
- ✓ Compact design
- ✓ Easy start and maintenance possibility
- ✓ Every generating set is subject to a comprehensive test program which includes full load testing, checking and provision of all control and safety shut down functions testing
- ✓ Fully engineered with a wide range of options and accessories: Canopy, sound proof canopy and on-road trailer





Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.

## ENGINE

DOOSAN						
Model		P158LE-1				
Engine Power Output	kWm	362				
at rated rpm	HP	485				
Aspiration and Cooling	Turbocharged intercooled					
Total Displacement	Litre	14.618				
No. of Cylinders and Build		8-Cyliner ,V-type				
Engine Speed	rpm	1500				
Bore and Stroke	mmxmm	128x142				
Compression Ratio		15:1				
Governor		Electronic control				
Fuel Consumption at full load	L/hr	78.7				
Fuel Tank Capacity	Litre	Open: 700/Canopy: 700				
Oil Capacity	Litre	21				
Coolant Capacity	Litre	80				
Radiator Cooling Air	m³/min	522				
Air Intake – Engine	m³/min	26.1				
Exhaust Gas Flow	m³/min	59.5				

✓ Heavy duty DOOSAN diesel engine

✓ Four stroke, water cooled, Natural

✓ Direct injection fuel system

✓ Electronic Governor system

- ✓ 12/24 V D.C. starter and charge alternator
- ✓ Replaceable fuel filter, oil filter and dry element air filter
- ✓ Cooling radiator and fan
- ✓ Starter battery (with lead acid) including Rack and Cables
- ✓ Flexible fuel connection hoses and manual oil sump drain valve
- ✓ Industrial capacity exhaust silencer and steel bellows
- ✓ Jacket water heater(at automatic models)
- ✓ Operation manuals and circuit diagram documents

# **ALTERNATOR**

Design	Brushless single bearing, revolving field
Stator	2/3 pitch
Rotor	Single bearing, flexible disc
Insulation System	Class H
Standard Temperature Rise	125 - 163°C Continuous
Exciter Type	Self Excited
Phase Rotation	A (U), B (V), C (W)
Alternator Cooling	Direct drive centrifugal blower fan
AC Waveform Total Harmonic Distortion	No load < 1.5%. Non distorting balanced linear load < 5%
Telephone Influence Factor (TIF)	<50 per NEMA MG1-22.43
Telephone Harmonic Factor (THF)	<2%

✓ Brushless, single bearing system, flexible disc, 4 poles

✓ Insulation class H

✓ Standard degree of protection IP21 (\*IP22/IP23 is available.)

✓ Self-exciting and self-regulating

✓ Impregnation with tropicalised epoxy varnish

✓ Solid state Automatic Voltage Regulator

✓ Stator winding with 2/3 pitch for improved harmonics

## **CONTROL SYSTEM**

Control supervision and protection panel is mounted on the genset base frame. The control panel is equipped as follows:

### 1. Auto Mains Failure Control Panel

- Panel equipments:
- ✓ Control with AMF module
- ✓ Static battery charger
- ✓ Emergency stop push button

### a) Generating set control module DSE 7320 features:

- The module is used to monitor a mains supply and starts and stops a standby generating set
- ✓ Micro-processor based design
- ✓ Automatic control of mains and generator contactors
- $\checkmark\,$  Monitors engine performance and AC power output
- ✓ LED alarm indication
- ✓ Front panel configuration of timers and alarm trip points
- Easy push button control STOP/RESET - MANUAL –TEST- AUTO – MUTE ALARM – START

### b) Metering via LED display:

- ✓ Generator Volts (L-L / L-N)
- ✓ Engine oil pressure (PSI-Bar)
- ✓ Generator Ampere (L1,L2,L3)
- ✓ Engine temperature (° C&° F)
- ✓ Generator Frequency (Hz)
- ✓ Plant battery volts
- ✓ Engine hours run
- ✓ Mains Volts (Ph-Ph/Ph-N)
- ✓ Generator kVA, kWh
- ✓ Generator kW as % of rated kW setting
- ✓ Generator Cos ( $\sigma$ )

### c) Alarms:

- ✓ Over and Under Speed
- ✓ Low and High Battery Volt.
- ✓ Start and Stop Failure
- ✓ Charge fail
- ✓ Over Current
- ✓ Under / Over Generator Voltage
- ✓ Low Oil Pressure
- ✓ Emergency stop
- ✓ High engine temperature
- ✓ kW overload
- ✓ Unbalanced load
- ✓ Independent earth fault trip

#### d) LED indications

- Four configurable LED's like:
- ✓ Mains available
- ✓ Generator available
- ✓ Mains on load
- ✓ Generator on load

### 2. Power Outlet Terminal Board Mounted on the Genset Base Frame

## **OPTIONAL EQUIPMENTS**

### **Diesel Engine**

✓Oil heater

#### Alternator

- ✓ 3/4 Pole Output Circuit Breaker
- ✓ Anti-condensation Heater

### Panel

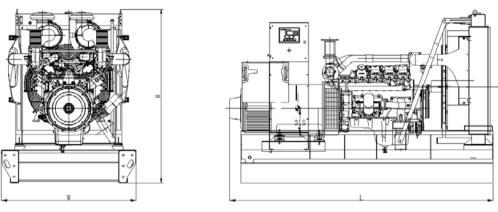
- ✓ Charge ammeter
- ✓ Transfer Switch 3Pole
- ✓ Transfer Switch 4 Pole
- $\checkmark~$  Earth Fault ,single set

#### Accessories

- ✓ Bulk fuel tank
- ✓ Automatic filling system
- ✓ Fuel-water separator filter
- ✓ Low fuel level alarm
- ✓ Residential silencer
- ✓ Enclosure or sound proof canopy
- ✓ Trailer
- ✓ Manual oil drain pump
- ✓ Tool kit for maintenance



## **CHASSIS**

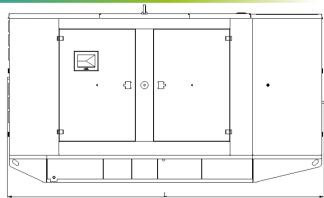


- $\checkmark$  The complete gen-set is mounted as whole on a heavy-duty fabricated, steel base frame
- ✓ Anti-vibration pads are fixed between the engine/ alternator feet and the base frame
- ✓ Base frame design incorporates an integral fuel tank (Up to 750 kVA)
- ✓ The generating set can be lifted or carefully pushed / pulled by the base frame
- ✓ Dial type fuel gauge and drain plug on the fuel tank
- ✓ Forklift pockets within base frame (up to 500kVA)

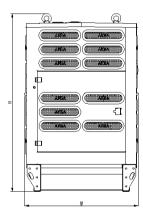
## DIMENSIONS

OPEN TYPE							
DIMENSIONS (LxWxH)	mm	3030*1550*1990					
DRY WEIGHT	kg	3030					
SOUND ATTENUATED TYPE							
DIMENSIONS (LxWxH)	mm	4460*1610*2480					
DRY WEIGHT	kg	4025					

## CANOPY



- ✓ All canopy parts are designed with modular principles
- Without welding assembly
- ✓ Doors on each side
- $\checkmark\,$  All metal canopy parts are painted by electrostatic polyester powder paint



- ✓ Exhaust silencer is protected against environment influences
  ✓ Thermally insulated engine exhaust system
- ✓ Emergency stop push button is installed outside of the canopy
- Easy lifting and moving
- ✓ Easy maintenance and operation

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